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REPORT

CD NO.

LANGUAGE Russian

THIS IS UNEVALUATED INFORMATION

SCORE CUTTING-TOOL DISTRIBUTION;  
"KALLER" PLANT COMPLETES PLAN

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## DISTRIBUTION

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per hour is being built. By 7 November this machine will be in series production. The plant is also completing work on a new lense-grinding machine which will perform the most complex grinding and polishing operations. The Five-Year Plan gross-production quota is due for completion on 7 November and the year plan on 15 November.

#### IMPROVEMENTS SPEED PLANT OPERATIONS -- Pravda Ukrainy, No 211, 7 Sep 49

Electric motors on the lathes in the Moscow Machine-Tool-Building Plant imeni Ordzhonikidze have been replaced with more powerful ones, pulleys of greater surface area have been installed, and the stands of the machines have been reinforced. As a result of these measures, the spindle revolution for the lathes has been upped from 600 to 900 revolutions per minute.

There has been extensive introduction of cutting tools of hard alloys, and a cutting speed of 200 meters per minute has been attained as against the plan speed of 40-70 meters.

#### KALIBR TOPS 5-YEAR GOALS -- Vechernyaya Moskva, No 221, 16 Sep 49

The Kalibr Plant completed its Five-Year Plan gross-production quota in 3 years, 7 months. The level of production planned for 1950 was exceeded 2.5 times. Labor productivity has doubled and the cost of production has been cut almost in half.

#### NEW-TYPE STAKHANOVITE SCHOOLS SPREAD -- Pravda Ukrainy, No 211, 7 Sep 49

The Ministry of Machine and Instrument Building has fostered the opening in the Moscow "Kompressor" Plant of an interplant Stakhanovite school for high-speed metal cutting.

Under this new reciprocal education program, workers from 20 plants in Moscow and Moscow Oblast will study at "Kompressor." Similar schools will be started in Kiev, Khar'kov, Sverdlovsk, Tashkent, and other cities.

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